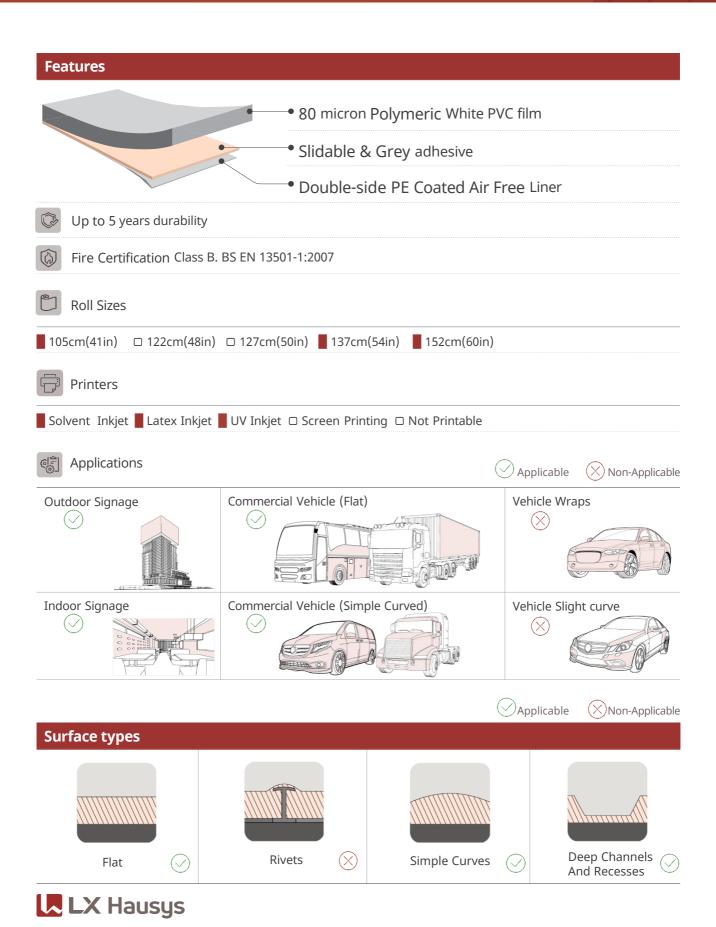
LD59HT Graphic Film



LD59HT Graphic Film

Property	Specification	Test Method		
Thickness (Including adhesive)	105μm ± 10%	Micrometer		
Tensile strength	≥ 1.8kg/cm	ASTM 882		
Elongation	≥ 100%	ASTM 882		
Peel adhesion(24hrs)	≥ 1,200g/in	180 peeling PSTC-1		
Application temp.	≥ 10°C	18 to 25℃ optimum, on clean substrate		
Gloss: LD59HTG	≥ 60	@60, in Machine Direction (ASTM D 2457)		
LD59HTM	≤ 30	@60, in Machine Direction (ASTM D 2457)		
Dimensional Stability	Max 0.5mm	Adhered to Aluminum Plate, Length Direction (100℃ Oven, 2hr , Average)		
Release liner thickness	0.14mm ± 10%	Micrometer		

Adhesive Characteristics

							* 1/Low ↔ 5/High
^	Durability	🗆 1	□ 2	□ 3	4	□ 5	
	Removability	🗆 1	□ 2	□ 3	4	□ 5	
→ ?	Tack Force	🗆 1	□ 2	3	□ 4	□ 5	
Š	Curved Surface Wrapping	🗆 1	□ 2	□ 3	□ 4	5	

Recommendation



Shelf life

Shelf life is 24 months from factory shipment. Storage condition: Free from excessive moisture, temperature, direct sunlight ($20^{\circ}\text{C} \times 50\% \text{ R.H}$)



Durability

Durability is based on unprinted film vertical exposure Please check out durability guide of LX Hausys. (www.lxhausys.com)



Recommended Lamination Film

LD59HT Series are recommended to use with LP59H2. (Better Improved Installation for Curved-area)

